



## Hygienic Stainless Steel Tank Bottom Valve With Butt Weld Connection Ends

Our Product Introduction

for more products please visit us on [watercontrol-valve.com](http://watercontrol-valve.com)

### Basic Information

- Place of Origin: China
- Brand Name: OEM
- Certification: GMP, ASME BPE, 3A, CE
- Model Number: CX-SDV-05
- Minimum Order Quantity: 1
- Price: Negotiable
- Packaging Details: Plywood Cases
- Delivery Time: 15-60 Days
- Payment Terms: L/C, T/T
- Supply Ability: Based On Order



### Product Specification

- Steel Material: 1.4435 Or 316L Stainless Steel For Sanitary Grade
- Operation: Manual Turning Knob
- Max W.P: 10 Bar With EPDM Seal, 6 Bar With PTFE Seal
- Max. W.T: 150 Degrees Centigrade
- Connection Ends: Butt Weld
- Weld Dimension: According To EN 10357, DIN 11866, DIN 11850, ISO 2037
- Highlight: diaphragm flow control valve



### More Images



## Product Description

### 316L Stainless Steel Sanitary Tank Bottom Diaphragm Valves With Butt Weld Connection

#### Surface Treatment

We offer the following processes to choose:

1. Mechanical Polishing (MP) to improve brightness (gloss, matte)
2. Acid Cleaning for Anti-corrosion
3. Electrolysis Polish (EP) to improve surface smoothness
4. Custom Process: Bright Annealing treatment eliminate stresses to improve toughness

#### Product Description:

The sanitary tank bottom diaphragm valves are used for medium draining and sampling in hygienic industries such as pharmacy, biotechnology, fine chemical, food, beverage, and so on. They are usually installed at the bottom of a hygienic tank or vessel, with 10 to 30 degrees angle against horizontal level, in order to have perfect self draining function without any fluid retention or leakage.

#### APPLICATION

Diaphragm valve, manually or pneumatically operated, and specifically designed for using on hygiene and aseptic processes in the pharmaceutical industries. The valve is excellent for flow control as well as for open and close duties. The diaphragm valve are better in feature of flow in comparison with other valves, it is easier to clean up and better to process the substance with particles, the phenomenon of air pocket is rare during application of flow control.

#### OPERATING PRINCIPLES

The diaphragm provides the body seal as well as the seat seal. There are no paths to the outside environment so it is suitable for aseptic processes. When the valve is closed a pressure pad which supports the diaphragm moves towards the sealing face on the body. When the pressure plate moves the diaphragm flexes and is forced down onto the seat area in the centre of the body, thus, closing off the flow path through the body. The inter relationship of body to the pressure plate prevents over compression of the diaphragm. The valve can be manual operation and pneumatic operation control tops of solenoid valves.

#### Advantages:

Manual turning knob operation saves much cost  
Hygienic design and adoption of aseptic material to meet sanitary industries  
Surface finely finished by EP to reach roughness  $Ra < 0.5\mu m$   
Intelligently designed without dead leg, retention or leakage  
Strong self cleaning and automatic draining ability

#### Benefits from Butt Weld Connection End

Butt welded to the tank bottom, to eliminate leakage and dead area  
Firm and strong connection with pipes, once for all  
Simple connection technique, low cost  
Standard butt weld end dimension to match with most of pipe sizes

#### Specifications:

|                        |  |
|------------------------|--|
| Drive Model:           | Manual Tank Bottom Diaphragm Valve           |
| Size:                  | DN25 ~ DN100 or other size on request        |
| Steel Material:        | 316L, hygienic design                        |
| Diaphragm Material:    | EPDM or EPDM + PTFE                          |
| Max. Working Pressure: | 6 bar for PTFE seal, 10 bar for EPDM seal    |
| Working Temperature:   | 120°C  |
| Connection End         | Butt weld                                    |
| Surface Treatment:     | Rg 0.4 ~ 0.6 $\mu m$ or electrolysis process |
| Clamp Standards:       | EN 10357, DIN 11866, DIN 11850, ISO 2037     |

#### Configuration:



**Beijing Silk Road Enterprise Management Services Co.,LTD**



17733330123



miclecleanmo@gmail.com



watercontrol-valve.com

18-2 JinFu East Rd. Ulks Village. Futian New district. Shenzhen. China.