

# Manual Sanitary Butterfly Valve , Stainless Steel 304 316L Tri Clamp Butterfly Valve

## **Basic Information**

- Place of Origin:
- Brand Name:
- Certification: 3A, CE, ISO, FDA
- Model Number:
- Minimum Order Quantity:
- Price:
  - Packaging Details:
  - Delivery Time:
  - Payment Terms: L/C, T/T

China

OEM

1

CX-SBTY-012

Negotiable Plywood Cases

15-60 Days

Based On Order

Supply Ability:



## **Product Specification**

- Material:
- Hygienic Grade:
- Structure:
- Medium:
- Used To:
- Applications:
- Highlight:
- Food Grade Butterfly Type Fluid, Gas, Steam, Water Adjust Flow Rate Of Piping System

304 Or 316L Stainless Steel

- All Kinds Of Piping Systems Of Food Industry
- hygienic butterfly valves



## More Images





### **Product Description**

#### Hygienic Stainless Steel 304 316L Sanitary Tri Clamp Butterfly Valve Manual

#### Surface Treatment

We offer the following processes to choose:

- 1. Mechanical Polishing (MP) to improve brightness (gloss, matte)
- 2. Acid Cleaning for Anti-corrosion
- 3. Electrolysis Polish (EP) to improve surface smoothness
- 4. Custom Process: Bright Annealing treatment eliminate strees to improve toughness

#### **Forming Machine Process**

- 1. CNC Lathe Processing
- 2. High precision CNC machining center processing
- 3. General lathe processing
- 4. The machine punch the product parts
- 5. Cold Forming Molding
- 6. Welding Assembly

Butterfly valves can be actuated either manually or pneumatically. There is a wide range of manual controls to meet the different system requirements. Pneumatic controls can be horizontal and vertical, single-, double-effect, and modulating. They can be fitted with control tops and proximity It is widely applied to many fileds, such as beer, beverage, dairy food, fruit juice, pharmacy, biological etc.

#### **Technical Parameters**

Standard	3A,SMS,DIN,ISO,RJT,IDF			
Product wetted steel parts	AISI304/AISI316L AISI304 Provided with material inspection report			
Other steel parts	AISI304			
Size	3/4"~6",DN20~DN150,19mm~152.4mm			
Seal material	EPDM/VMQ/FPM All seals material comply with FDA21CFR117.2600			
Working pressure	≤10bar(145psi)			
Supply pressure for air actuator	5~8(0~116psi)			
Working temperature	EPDM:-14~248°F(-10~120°C)			
	VMQ:-58~356°F(-50~180°C)			
	FPM:22~446ºF(-30~230ºC)			
	Other materials are avaible upon request			
Sterilization temperature	302ºF(150ºC,max 20min)			
Outside surface treatment	Ra16~32uin(o.4~0.8um)			
Inside surface treatment	Ra32~64uin(o.8~1.6um)			
Connetion ends	butt-weld,clamped ends,male ends, flange ends			
	Normally closed(NC)-Air to open, spring to close			
Pneumatic head	Normally open(NO)-Air to close, spring to open			
	Air to air(AA)-Air to open,air to close			

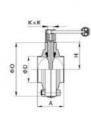
#### Options

- 1. The seat and gasket can be NBR (Nitrile), VMQ (Silicone) or Viton (FPM) all complying with FDA 21CFR177.2600.
- 2. End connection can be butt-welded, sanitary clamp, threaded, flanged, I-line or others upon request.
- 3. Handle: 3-position pull handle; multi-position handle in either pure stainless steel or with plastic cover.
- 4. Actuator: pneumatic stainless steel actuator (vertical type), pneumatic aluminum actuator (horizontal type), electric actuator.
- 5. Control: position sensor, C-top controller, C-top controller (AS-I)

#### **Design Features**

- 1. Various standards can be provided: DIN, 3A, SMS, ISO / IDF, BS / RJT, and ASME / BPE.
- 2. Available in sizes from DN25 / 1" to DN300 / 12"
- 3. Multiposition handles can be used for valves up to DN100 / 4";
- 4. Pull handles can be used for valves from DN25 / 1" to DN300 / 12"
- Manual handle,
- 5. pneumatic actuator and electric actuator are interchangeable.
- 6. Seals comply with FDA 21CFR 177. 2600.
- 7. The valve body can be customized with a wide selection of different connections.





Size	0	D	KXK	A	н
19	78.0	19.0	8.0×8.0	50.0	39.0
25	78.0	25.4	8.0×8.0	50.0	39.0
32	80.0	31.8	8.0×8.0	50.0	40.0
38	80.0	38.1	8.0×8.0	50.0	40.0
45	95.0	45.0	8.0×8.0	50.0	47.5
51	100.0	50.8	8.0×8.0	50.0	50.0
57	110.0	57.0	8.0×8.0	50.0	55.0
63	117.0	63.5	10.0×10.0	56.0	58.5
76	129.0	76.2	10.0×10.0	60.0	64.5
89	140.0	89.0	10.0×10.0	62.0	70.0
102	160.0	101.6	10.0×10.0	66.0	80.0
108	160.0	108.0	10.0×10.0	65.0	80.0
133	190.0	133.0	12.0×12.0	74.0	95.0
159	225.0	159.0	12.0×12.0	80.0	112.5
219	285.0	219.0	14.0×14.0	86.0	142.5

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mped Butterfly Valve			3A/ISO/		
Size	0	В	KXK	A	н
19	78,0	25.4	8.0×8.0	68.0	39.0
25	78.0	50.5	8.0×8.0	68.0	39.0
32	80.0	50.5	8.0×8.0	72.0	40.0
38	80.0	50.5	8.0×8.0	72.0	40.0
45	95.0	64.0	8.0×8.0	72.0	47.5
51	100.0	64.0	8.0×8.0	74.0	50.0
57	110.0	77.5	8.0×8.0	74.0	55.0
63	117.0	77.5	10.0×10.0	80.0	58.5
76	129.0	91.0	10.0×10.0	80.0	64.5
89	140.0	106.0	10.0×10.0	86.0	70.0
102	160.0	119.0	10.0×10.0	90.0	80.0
108	160.0	119.0	10.0×10.0	90.0	80.0
133	190.0	145.0	12.0×12.0	114.0	95.0
159	225.0	183.0	12.0×12.0	120.0	112.5
219	285.0	233.5	14.0×14.0	126.0	142.5

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Size	0	В	KXK	A	H
19	78.0	19.0	8.0×8.0	100.0	39.0
25	78.0	25.4	8.0×8.0	100.0	39.0
32	80.0	31.8	8.0×8.0	100.0	40.0
38	80.0	38.1	8.0×8.0	100.0	40.0
45	95.0	45.0	8.0×8.0	100.0	47.5
51	100.0	50.8	8.0×8.0	100.0	50.0
57	110.0	57.0	8.0×8.0	104.0	55.0
63	117.0	63.5	10.0×10.0	100.0	58.5
76	129.0	76.2	10.0×10.0	100.0	64,5
89	140.0	89.0	10.0×10.0	100.0	70.0
102	160.0	101.6	10.0×10.0	108.0	80.0
108	160.0	108.0	10.0×10.0	108.0	80.0
133	190.0	133.0	12.0×12.0	114.0	95.0
159	225.0	159.0	12.0×12.0	120.0	112.5
219	285.0	219.0	14.0×14.0	130.0	142.5



